



SAFETY DATA SHEET

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

1.1 Product identifier

Product name WOLFRAM ELECTRODE WC 20 CERIATED
Synonyms 10WC20, 16WC20, 24WC20, 32WC20, 40WC20 - PART NUMBERS • ELECTRODE WC 20 CERIATED

1.2 Uses and uses advised against

Uses ELECTRODE • WELDING • WELDING ELECTRODE

1.3 Details of the supplier of the product

Supplier name INDEPENDENT WHOLESALE WELDING SUPPLY
Address Unit 2/170 Power St, Glendinning, NSW, 2761, AUSTRALIA
Telephone (02) 8834 2400
Fax (02) 8834 2498

1.4 Emergency telephone numbers

Emergency (02) 8834 2400

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

CLASSIFIED AS HAZARDOUS ACCORDING TO SAFE WORK AUSTRALIA CRITERIA

Physical Hazards

Not classified as a Physical Hazard

Health Hazards

Carcinogenicity: Category 1

Environmental Hazards

Not classified as an Environmental Hazard

2.2 GHS Label elements

Signal word DANGER

Pictograms



Hazard statements

H350 May cause cancer.

Prevention statements

P201 Obtain special instructions before use.
P202 Do not handle until all safety precautions have been read and understood.
P281 Use personal protective equipment as required.

Response statements

P308 + P313 IF exposed or concerned: Get medical advice/ attention.

Storage statements

P405 Store locked up.

PRODUCT NAME WOLFRAM ELECTRODE WC 20 CERIATED

Disposal statements

P501 Dispose of contents/container in accordance with relevant regulations.

2.3 Other hazards

Electrical shock can kill. If welding must be performed in damp locations or with wet clothing, on metal structures or when in cramped position such as sitting, kneeling or lying, or if there is a high risk of unavoidable or accidental contact with work piece, use the following equipment: semiautomatic DC Welder, DC Manual (Stick) Welder, or AC Welder with Reduced Voltage Control.

Arc rays can injure eyes and burn skin. Welding arc and sparks can ignite combustibles and flammable materials. Overexposure to welding fumes and gases can be hazardous.

3. COMPOSITION/ INFORMATION ON INGREDIENTS

3.1 Substances / Mixtures

| Ingredient | CAS Number | EC Number | Content |
|--------------|------------|-----------|---------|
| TUNGSTEN | 7440-33-7 | 231-143-9 | ~ 98% |
| CERIUM OXIDE | 1306-38-3 | 215-150-4 | ~ 2% |

4. FIRST AID MEASURES

4.1 Description of first aid measures

Eye If in eyes, hold eyelids apart and flush continuously with running water. Continue flushing until advised to stop by a Poisons Information Centre, a doctor, or for at least 15 minutes.

Inhalation If inhaled, remove from contaminated area. Apply artificial respiration if not breathing.

Skin If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water. Continue flushing with water until advised to stop by a Poisons Information Centre or a doctor.

Ingestion For advice, contact a Poisons Information Centre on 13 11 26 (Australia Wide) or a doctor (at once). If swallowed, do not induce vomiting. Ingestion is considered unlikely due to product form.

First aid facilities Eye wash facilities and safety shower should be available.

4.2 Most important symptoms and effects, both acute and delayed

See Section 11 for more detailed information on health effects and symptoms.

4.3 Immediate medical attention and special treatment needed

Treat symptomatically.

5. FIRE FIGHTING MEASURES

5.1 Extinguishing media

Use an extinguishing agent suitable for the surrounding fire.

5.2 Special hazards arising from the substance or mixture

Non flammable. May evolve toxic gases (metal oxides) during welding or when heated to decomposition.

5.3 Advice for firefighters

No fire or explosion hazard exists.

5.4 Hazchem code

None allocated.

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures

Wear Personal Protective Equipment (PPE) as detailed in section 8 of the SDS.

6.2 Environmental precautions

Prevent product from entering drains and waterways.

6.3 Methods of cleaning up

If spilt, collect and reuse where possible.

PRODUCT NAME WOLFRAM ELECTRODE WC 20 CERIATED

6.4 Reference to other sections

See Sections 8 and 13 for exposure controls and disposal.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling

Before use carefully read the product label. Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Observe good personal hygiene, including washing hands before eating. Prohibit eating, drinking and smoking in contaminated areas.

7.2 Conditions for safe storage, including any incompatibilities

Store in a cool, dry, well ventilated area, removed from incompatible substances and foodstuffs. Ensure containers are adequately labelled, protected from physical damage and sealed when not in use.

7.3 Specific end uses

No information provided.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1 Control parameters

Exposure standards

| Ingredient | Reference | TWA | | STEL | |
|--------------------------------------|-----------|-----|-------------------|------|-------------------|
| | | ppm | mg/m ³ | ppm | mg/m ³ |
| Tungsten, insoluble compounds (as W) | SWA [AUS] | -- | 5 | -- | 10 |
| Tungsten, soluble compounds (as W) | SWA [AUS] | -- | 1 | -- | 3 |

Biological limits

No biological limit values have been entered for this product.

8.2 Exposure controls

Engineering controls Avoid inhalation. Use in well ventilated areas. Where an inhalation risk exists, mechanical extraction ventilation is recommended.

PPE

| | |
|--------------------|---|
| Eye / Face | Wear a welding helmet. |
| Hands | Wear leather or welding gloves. |
| Body | Wear coveralls and a leather apron and leather boots. |
| Respiratory | Where an inhalation risk exists, wear a Class P2 (Metal fume) respirator. If using product in a confined area, wear an Air-line respirator. |



9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

| | |
|---------------------------|-----------------|
| Appearance | GREY SOLID WIRE |
| Odour | ODOURLESS |
| Flammability | NON FLAMMABLE |
| Flash point | NOT RELEVANT |
| Boiling point | 5828°C |
| Melting point | 3680°C |
| Evaporation rate | NOT AVAILABLE |
| pH | NOT AVAILABLE |
| Vapour density | NOT AVAILABLE |
| Relative density | 19.2 |
| Solubility (water) | INSOLUBLE |
| Vapour pressure | NOT AVAILABLE |

9.1 Information on basic physical and chemical properties

| | |
|---------------------------|---------------|
| Upper explosion limit | NOT RELEVANT |
| Lower explosion limit | NOT RELEVANT |
| Partition coefficient | NOT AVAILABLE |
| Autoignition temperature | NOT AVAILABLE |
| Decomposition temperature | NOT AVAILABLE |
| Viscosity | NOT AVAILABLE |
| Explosive properties | NOT AVAILABLE |
| Oxidising properties | NOT AVAILABLE |
| Odour threshold | NOT AVAILABLE |

10. STABILITY AND REACTIVITY

10.1 Reactivity

Carefully review all information provided in sections 10.2 to 10.6.

10.2 Chemical stability

Stable under recommended conditions of storage.

10.3 Possibility of hazardous reactions

Polymerization is not expected to occur.

10.4 Conditions to avoid

Avoid heat, sparks, open flames and other ignition sources.

10.5 Incompatible materials

Incompatible with oxidising agents (e.g. hypochlorites) and acids (e.g. nitric acid).

10.6 Hazardous decomposition products

May evolve toxic gases (metal oxides) during welding or when heated to decomposition.

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity Welding fumes may be harmful if inhaled. Health hazards associated with welding, other than those related to fumes and gases, include electric shock, burns due to hot metal splashes, eye and skin effects of ultraviolet and infra-red radiation, effects of radiant heat, and effects of noise, for example, plasma arc welding and arc-air gouging process.

Information available for the ingredients:

| Ingredient | Oral LD50 | Dermal LD50 | Inhalation LC50 |
|--------------|---------------------|---------------------|---------------------------|
| TUNGSTEN | > 2,000 mg/kg (rat) | > 2,000 mg/kg (rat) | > 5.4 mg/l/4hrs (rat) |
| CERIUM OXIDE | > 5 g/kg (rat) | > 2000 mg/kg (rat) | > 2.01 mg/L/4 hours (rat) |

Skin Exposure to fumes evolved may cause irritation and discolouration. Contact with hot material may cause skin burns.

Eye Where generated (e.g. during welding operations), arc rays may injure eyes (delayed effect) and blindness may occur. Contact with hot material may result in thermal burns.

Sensitisation Not classified as causing skin or respiratory sensitisation.

Mutagenicity Insufficient data available to classify as a mutagen.

Carcinogenicity May cause cancer. Welding fume is classified as carcinogenic to humans (IARC Group 1). Lung cancer is the most common form of human cancer. Positive associations have been observed with cancer of the kidney.

Reproductive Insufficient data available to classify as a reproductive toxin.

STOT - single exposure Over exposure to metal fumes may result in metal fume fever. Symptoms resemble influenza, and usually occur several hours after exposure and include a metallic or sweet taste, chills, thirst, fever, muscle aches, chest soreness, fatigue, gastro-intestinal pain, headache, nausea and vomiting. The symptoms usually subside within one to three days of exposure with no residual effect.

STOT - repeated exposure Symptoms associated with repeated exposure are specific to the individual welding fume and gas components. Repeated exposure to welding fume may result in pulmonary dysfunction.

Aspiration Not classified as causing aspiration.

12. ECOLOGICAL INFORMATION

12.1 Toxicity

The welding process can effect the environment if fume is released directly into the atmosphere. Residues from welding consumables could degrade and accumulate into soils and ground water.

12.2 Persistence and degradability

Will not biodegrade.

12.3 Bioaccumulative potential

No information provided.

12.4 Mobility in soil

No information provided.

12.5 Other adverse effects

No information provided.

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Waste disposal Reuse where possible. No special precautions are normally required when handling this product.

Legislation Dispose of in accordance with relevant local legislation.

14. TRANSPORT INFORMATION

NOT CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE, IMDG OR IATA

| | LAND TRANSPORT (ADG) | SEA TRANSPORT (IMDG / IMO) | AIR TRANSPORT (IATA / ICAO) |
|------------------------------------|----------------------|----------------------------|-----------------------------|
| 14.1 UN Number | None allocated. | None allocated. | None allocated. |
| 14.2 Proper Shipping Name | None allocated. | None allocated. | None allocated. |
| 14.3 Transport hazard class | None allocated. | None allocated. | None allocated. |
| 14.4 Packing Group | None allocated. | None allocated. | None allocated. |

14.5 Environmental hazards

No information provided.

14.6 Special precautions for user

Hazchem code None allocated.

15. REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Poison schedule A poison schedule number has not been allocated to this product using the criteria in the Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP).

Classifications Safework Australia criteria is based on the Globally Harmonised System (GHS) of Classification and Labelling of Chemicals.

Inventory listings **AUSTRALIA: AIIC (Australian Inventory of Industrial Chemicals)**
All components are listed on AIIC, or are exempt.

16. OTHER INFORMATION

Additional information

WELDING (1): Due to the diversity of welding techniques, processes, materials used, nature of the surface being welded and the presence of contaminants, the fumes & gases associated with welding will vary in composition and quantity. When assessing a welding process, the toxic fumes generated may not only be associated with the parent metal, filler wire or electrode. The welding/cutting arc may generate nitrogen oxides, carbon monoxide & other gases, whilst UV radiation emitted from some arcs generates ozone. Ozone may irritate mucous membranes and cause pulmonary oedema & haemorrhage. Shielding gases (e.g. carbon dioxide and inert gases i.e. argon and helium) in high concentrations, in confined spaces, may reduce oxygen in the atmosphere to dangerous levels, resulting in possible asphyxiation.

WELDING (2): In addition to complying with individual exposure standards for specific contaminants, where current manual welding processes are used, the fume concentration inside the welder's helmet should not exceed 5 mg/m³ (unless otherwise classified) when collected in accordance with Australian Standard AS 3853.1: Fume from welding and allied processes - Guide to methods for the sampling and analysis of particulate matter and AS 3853.2: Fume from welding and allied processes - Guide to methods for the sampling and analysis of gases. Airway irritation and metal fume fever are the most common acute effects from welding fumes. Reported to cause reduced sperm quality in welders.

WELDING (3): Other gases and fumes associated with welding processes include: Inert shielding gases (e.g. argon, carbon dioxide, helium) which may reduce the atmospheric oxygen content in poorly ventilated areas. UV-radiation and Infra-Red radiation may decompose chlorinated degreasing agents to form highly toxic and irritating phosgene gas. This may occur if a metal has been degreased but inadequately dried or when vapours from a nearby degreasing bath enter the welding zone.

WELDING (4): Welding fumes may contain a wide variety of chemical contaminants, including oxides and salts of metals and other compounds which may be generated from electrodes, filler wire, flux materials and from the welded material (e.g. painted surfaces). Welding stainless-steel and its alloys generates nickel and chromium (VI) compounds. Welding fumes are retained in the lungs. Sparingly soluble compounds may be released slowly from the lungs. Welding fume is classified as possibly carcinogenic to humans (IARC Group 2B).

PERSONAL PROTECTIVE EQUIPMENT GUIDELINES:

The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as form of product, method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.

HEALTH EFFECTS FROM EXPOSURE:

It should be noted that the effects from exposure to this product will depend on several factors including: form of product; frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.

PRODUCT NAME WOLFRAM ELECTRODE WC 20 CERIATED

Abbreviations

| | |
|-------------------|---|
| ACGIH | American Conference of Governmental Industrial Hygienists |
| CAS # | Chemical Abstract Service number - used to uniquely identify chemical compounds |
| CNS | Central Nervous System |
| EC No. | EC No - European Community Number |
| EMS | Emergency Schedules (Emergency Procedures for Ships Carrying Dangerous Goods) |
| GHS | Globally Harmonized System |
| GTEPG | Group Text Emergency Procedure Guide |
| IARC | International Agency for Research on Cancer |
| LC50 | Lethal Concentration, 50% / Median Lethal Concentration |
| LD50 | Lethal Dose, 50% / Median Lethal Dose |
| mg/m ³ | Milligrams per Cubic Metre |
| OEL | Occupational Exposure Limit |
| pH | relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly alkaline). |
| ppm | Parts Per Million |
| STEL | Short-Term Exposure Limit |
| STOT-RE | Specific target organ toxicity (repeated exposure) |
| STOT-SE | Specific target organ toxicity (single exposure) |
| SUSMP | Standard for the Uniform Scheduling of Medicines and Poisons |
| SWA | Safe Work Australia |
| TLV | Threshold Limit Value |
| TWA | Time Weighted Average |

Report status

This document has been compiled by RMT on behalf of the manufacturer, importer or supplier of the product and serves as their Safety Data Sheet ('SDS').

It is based on information concerning the product which has been provided to RMT by the manufacturer, importer or supplier or obtained from third party sources and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer, importer or supplier.

While RMT has taken all due care to include accurate and up-to-date information in this SDS, it does not provide any warranty as to accuracy or completeness. As far as lawfully possible, RMT accepts no liability for any loss, injury or damage (including consequential loss) which may be suffered or incurred by any person as a consequence of their reliance on the information contained in this SDS.

Prepared by

Risk Management Technologies
5 Ventnor Ave, West Perth
Western Australia 6005
Phone: +61 8 9322 1711
Fax: +61 8 9322 1794
Email: info@rmt.com.au
Web: www.rmtglobal.com

[End of SDS]