



SAFETY DATA SHEET

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

1.1 Product identifier

Product name E3 TUNGSTEN
Synonyms T16E3, T24E3, T32E3

1.2 Uses and uses advised against

Uses TIG WELDING

1.3 Details of the supplier of the product

Supplier name INDEPENDENT WHOLESALE WELDING SUPPLY
Address Unit 2/170 Power St, Glendenning, NSW, 2761, AUSTRALIA
Telephone (02) 8834 2400
Fax (02) 8834 2498

1.4 Emergency telephone numbers

Emergency (02) 8834 2400

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

NOT CLASSIFIED AS HAZARDOUS ACCORDING TO SAFE WORK AUSTRALIA CRITERIA

2.2 GHS Label elements

No signal word, pictograms, hazard or precautionary statements have been allocated.

2.3 Other hazards

No information provided.

3. COMPOSITION/ INFORMATION ON INGREDIENTS

3.1 Substances / Mixtures

Ingredient	CAS Number	EC Number	Content
TUNGSTEN	7440-33-7	231-143-9	98.34%
LANTHANUM OXIDE	1312-81-8	215-200-5	1.3 to 1.7%
YTTRIUM OXIDE	1314-36-9	215-233-5	0.06 to 0.1%
ZIRCONIUM DIOXIDE	1314-23-4	215-227-2	0.06 to 0.1%

4. FIRST AID MEASURES

4.1 Description of first aid measures

Eye If in eyes, hold eyelids apart and flush continuously with running water. Continue flushing until advised to stop by a Poisons Information Centre, a doctor, or for at least 15 minutes.

Inhalation If inhaled, remove from contaminated area. Apply artificial respiration if not breathing.

Skin If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water. Continue flushing with water until advised to stop by a Poisons Information Centre or a doctor.

Ingestion For advice, contact a Poisons Information Centre on 13 11 26 (Australia Wide) or a doctor (at once). If swallowed, do not induce vomiting. Ingestion is considered unlikely due to product form.

First aid facilities Eye wash facilities and safety shower should be available.

4.2 Most important symptoms and effects, both acute and delayed

See Section 11 for more detailed information on health effects and symptoms.

4.3 Immediate medical attention and special treatment needed

Treat symptomatically.

5. FIRE FIGHTING MEASURES

5.1 Extinguishing media

Use an extinguishing agent suitable for the surrounding fire.

5.2 Special hazards arising from the substance or mixture

Non flammable. May evolve toxic gases (metal oxides) during welding or when heated to decomposition.

5.3 Advice for firefighters

No fire or explosion hazard exists.

5.4 Hazchem code

None allocated.

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures

Wear Personal Protective Equipment (PPE) as detailed in section 8 of the SDS.

6.2 Environmental precautions

Prevent product from entering drains and waterways.

6.3 Methods of cleaning up

If spilt, collect and reuse where possible.

6.4 Reference to other sections

See Sections 8 and 13 for exposure controls and disposal.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling

Before use carefully read the product label. Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Observe good personal hygiene, including washing hands before eating. Prohibit eating, drinking and smoking in contaminated areas.

7.2 Conditions for safe storage, including any incompatibilities

Store in a cool, dry, well ventilated area, removed from incompatible substances and foodstuffs. Ensure containers are adequately labelled, protected from physical damage and sealed when not in use.

7.3 Specific end uses

No information provided.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1 Control parameters**Exposure standards**

Ingredient	Reference	TWA		STEL	
		ppm	mg/m ³	ppm	mg/m ³
Tungsten, insoluble compounds (as W)	SWA [AUS]	--	5	--	10
Tungsten, soluble and insoluble compounds (as W)	SWA [Proposed]	--	3	--	--
Tungsten, soluble compounds (as W)	SWA [AUS]	--	1	--	3
Yttrium, metal & compounds (as Y)	SWA [AUS]	--	1	--	--
Zirconium compounds (as Zr)	SWA [AUS]	--	5	--	10
Zirconium compounds (as Zr)	SWA [Proposed]	--	5	--	--

PRODUCT NAME E3 TUNGSTEN

Biological limits

No biological limit values have been entered for this product.

8.2 Exposure controls

Engineering controls Avoid inhalation. Use in well ventilated areas. Where an inhalation risk exists, mechanical extraction ventilation is recommended.

PPE

Eye / Face	Wear a welding helmet.
Hands	Wear leather or welding gloves.
Body	Wear coveralls and a leather apron and leather boots.
Respiratory	Where an inhalation risk exists, wear a Class P2 (Metal fume) respirator. If using product in a confined area, wear an Air-line respirator.



9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance	GREY SOLID
Odour	ODOURLESS
Flammability	NON FLAMMABLE
Flash point	NOT RELEVANT
Boiling point	5900°C
Melting point	3400°C
Evaporation rate	NOT AVAILABLE
pH	NOT AVAILABLE
Vapour density	NOT AVAILABLE
Relative density	NOT AVAILABLE
Solubility (water)	INSOLUBLE
Vapour pressure	NOT AVAILABLE
Upper explosion limit	NOT RELEVANT
Lower explosion limit	NOT RELEVANT
Partition coefficient	NOT AVAILABLE
Autoignition temperature	NOT AVAILABLE
Decomposition temperature	NOT AVAILABLE
Viscosity	NOT AVAILABLE
Explosive properties	NOT AVAILABLE
Oxidising properties	NOT AVAILABLE
Odour threshold	NOT AVAILABLE

9.2 Other information

Density	19 g/cm ³ to 19.1 g/cm ³ @ 20°C
Specific gravity	19.2

10. STABILITY AND REACTIVITY

10.1 Reactivity

Carefully review all information provided in sections 10.2 to 10.6.

10.2 Chemical stability

Stable under recommended conditions of storage.

10.3 Possibility of hazardous reactions

Polymerization is not expected to occur.

10.4 Conditions to avoid

Avoid heat, sparks, open flames and other ignition sources.

10.5 Incompatible materials

Incompatible with oxidising agents (e.g. hypochlorites) and acids (e.g. nitric acid).

10.6 Hazardous decomposition products

May evolve toxic gases (metal oxides) during welding or when heated to decomposition.

11. TOXICOLOGICAL INFORMATION**11.1 Information on toxicological effects**

Acute toxicity Welding fumes may be harmful if inhaled. Health hazards associated with welding, other than those related to fumes and gases, include electric shock, burns due to hot metal splashes, eye and skin effects of ultraviolet and infra-red radiation, effects of radiant heat, and effects of noise, for example, plasma arc welding and arc-air gouging process.

Information available for the ingredients:

Ingredient	Oral LD50	Dermal LD50	Inhalation LC50
TUNGSTEN	> 2,000 mg/kg (rat)	> 2,000 mg/kg (rat)	> 5.4 mg/l/4hrs (rat)
LANTHANUM OXIDE	> 9968 mg/kg (rat)	--	>= 5.3 mg/l/4hrs (rat)
YTTRIUM OXIDE	> 5000 mg/kg (rat)	--	> 5.09 mg/L/4hrs (rat)

Skin Exposure to fumes evolved may cause irritation and discolouration. Contact with hot material may cause skin burns.

Eye Where generated (e.g. during welding operations), arc rays may injure eyes (delayed effect) and blindness may occur. Contact with hot material may result in thermal burns.

Sensitisation Not classified as causing skin or respiratory sensitisation.

Mutagenicity Insufficient data available to classify as a mutagen.

Carcinogenicity Welding fume is classified as carcinogenic to humans (IARC Group 1). Lung cancer is the most common form of human cancer. Positive associations have been observed with cancer of the kidney.

Reproductive Insufficient data available to classify as a reproductive toxin.

STOT - single exposure Over exposure to metal fumes may result in metal fume fever. Symptoms resemble influenza, and usually occur several hours after exposure and include a metallic or sweet taste, chills, thirst, fever, muscle aches, chest soreness, fatigue, gastro-intestinal pain, headache, nausea and vomiting. The symptoms usually subside within one to three days of exposure with no residual effect.

STOT - repeated exposure Symptoms associated with repeated exposure are specific to the individual welding fume and gas components. Repeated exposure to welding fume may result in pulmonary dysfunction. Repeated exposure to tungsten may result in lung fibrosis, which may be permanent or temporary.

Aspiration Not classified as causing aspiration.

12. ECOLOGICAL INFORMATION**12.1 Toxicity**

The welding process can effect the environment if fume is released directly into the atmosphere. Residues from welding consumables could degrade and accumulate into soils and ground water.

12.2 Persistence and degradability

Will not biodegrade.

12.3 Bioaccumulative potential

No information provided.

12.4 Mobility in soil

No information provided.

12.5 Other adverse effects

No information provided.

13. DISPOSAL CONSIDERATIONS**13.1 Waste treatment methods**

Waste disposal Reuse where possible. No special precautions are normally required when handling this product.

Legislation Dispose of in accordance with relevant local legislation.

14. TRANSPORT INFORMATION

NOT CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE, IMDG OR IATA

	LAND TRANSPORT (ADG)	SEA TRANSPORT (IMDG / IMO)	AIR TRANSPORT (IATA / ICAO)
14.1 UN Number	None allocated.	None allocated.	None allocated.
14.2 Proper Shipping Name	None allocated.	None allocated.	None allocated.
14.3 Transport hazard class	None allocated.	None allocated.	None allocated.
14.4 Packing Group	None allocated.	None allocated.	None allocated.

14.5 Environmental hazards

Not a Marine Pollutant.

14.6 Special precautions for user

Hazchem code None allocated.

15. REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Poison schedule	A poison schedule number has not been allocated to this product using the criteria in the Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP).
Classifications	Safe Work Australia criteria is based on the Globally Harmonised System (GHS) of Classification and Labelling of Chemicals (GHS Revision 7).
Inventory listings	AUSTRALIA: AIIC (Australian Inventory of Industrial Chemicals) All components are listed on AIIC, or are exempt.

16. OTHER INFORMATION

Additional information	<p>WELDING (1): Due to the diversity of welding techniques, processes, materials used, nature of the surface being welded and the presence of contaminants, the fumes & gases associated with welding will vary in composition and quantity. When assessing a welding process, the toxic fumes generated may not only be associated with the parent metal, filler wire or electrode. The welding/cutting arc may generate nitrogen oxides, carbon monoxide & other gases, whilst UV radiation emitted from some arcs generates ozone. Ozone may irritate mucous membranes and cause pulmonary oedema & haemorrhage. Shielding gases (e.g. carbon dioxide and inert gases i.e. argon and helium) in high concentrations, in confined spaces, may reduce oxygen in the atmosphere to dangerous levels, resulting in possible asphyxiation.</p> <p>WELDING (2): In addition to complying with individual exposure standards for specific contaminants, where current manual welding processes are used, the fume concentration inside the welder's helmet should not exceed 5 mg/m³ (unless otherwise classified) when collected in accordance with Australian Standard AS 3853.1: Fume from welding and allied processes - Guide to methods for the sampling and analysis of particulate matter and AS 3853.2: Fume from welding and allied processes - Guide to methods for the sampling and analysis of gases. Airway irritation and metal fume fever are the most common acute effects from welding fumes. Reported to cause reduced sperm quality in welders.</p> <p>WELDING (3): Other gases and fumes associated with welding processes include: Inert shielding gases (e.g. argon, carbon dioxide, helium) which may reduce the atmospheric oxygen content in poorly ventilated areas. UV-radiation and Infra-Red radiation may decompose chlorinated degreasing agents to form highly toxic and irritating phosgene gas. This may occur if a metal has been degreased but inadequately dried or when vapours from a nearby degreasing bath enter the welding zone.</p> <p>WELDING (4): Welding fumes may contain a wide variety of chemical contaminants, including oxides and salts of metals and other compounds which may be generated from electrodes, filler wire, flux materials and from the welded material (e.g. painted surfaces). Welding stainless-steel and its alloys generates nickel and chromium (VI) compounds. Welding fumes are retained in the lungs. Sparingly soluble compounds may be released slowly from the lungs. Welding fume is classified as possibly carcinogenic to humans (IARC Group 2B).</p>
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PERSONAL PROTECTIVE EQUIPMENT GUIDELINES:

The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as form of product, method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.

HEALTH EFFECTS FROM EXPOSURE:

It should be noted that the effects from exposure to this product will depend on several factors including: form of product; frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.

Abbreviations

ACGIH	American Conference of Governmental Industrial Hygienists
CAS #	Chemical Abstract Service number - used to uniquely identify chemical compounds
CNS	Central Nervous System
EC No.	EC No - European Community Number
EMS	Emergency Schedules (Emergency Procedures for Ships Carrying Dangerous Goods)
GHS	Globally Harmonized System
GTEPG	Group Text Emergency Procedure Guide
IARC	International Agency for Research on Cancer
LC50	Lethal Concentration, 50% / Median Lethal Concentration
LD50	Lethal Dose, 50% / Median Lethal Dose
mg/m ³	Milligrams per Cubic Metre
OEL	Occupational Exposure Limit
pH	relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly alkaline).
ppm	Parts Per Million
STEL	Short-Term Exposure Limit
STOT-RE	Specific target organ toxicity (repeated exposure)
STOT-SE	Specific target organ toxicity (single exposure)
SUSMP	Standard for the Uniform Scheduling of Medicines and Poisons
SWA	Safe Work Australia
TLV	Threshold Limit Value
TWA	Time Weighted Average

Report status

This document has been compiled by RMT on behalf of the manufacturer, importer or supplier of the product and serves as their Safety Data Sheet ('SDS').

It is based on information concerning the product which has been provided to RMT by the manufacturer, importer or supplier or obtained from third party sources and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer, importer or supplier.

While RMT has taken all due care to include accurate and up-to-date information in this SDS, it does not provide any warranty as to accuracy or completeness. As far as lawfully possible, RMT accepts no liability for any loss, injury or damage (including consequential loss) which may be suffered or incurred by any person as a consequence of their reliance on the information contained in this SDS.

Prepared by

Risk Management Technologies
5 Ventnor Ave, West Perth
Western Australia 6005
Phone: +61 8 9322 1711
Fax: +61 8 9322 1794
Email: info@rmt.com.au
Web: www.rmtglobal.com

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