



# WELDING POSITIONER SPECIFICATION

SPECIFICATIONS	WP250-2	WP500-2	WP1000-2	WP2000-4	WP6000-4
Capacity Vertical:	113 kg	226 kg	453 kg	907 kg	2721 kg
Capacity Horizontal:	199 kg	408 kg	793 kg	1587 kg	4309 kg
Load Center of Gravity:	101 mm	152 mm	152 mm	304 mm	304 mm
Tilt:	Manual	Power	Power	Power	Power
Tilt Angle (Degrees):	0 - 90	0 - 135	0 - 135	0 - 135	0 - 135
Tilt Angle Indicator:	N/A	N/A	N/A	Standard	Standard
Ground Capacity:	150 amps	300 amps	500 amps	800 amps	800 amps
Grounding Device:	Carbon	Brass	Brass	Rotary	Rotary
High Freq. Protection:	Yes	Yes	Yes	Yes	Yes
Volt/Ac:	115 or 230	115 or 230	115 or 230	220 or 440 (3 PH.)	220 or 440 (3 PH.)
Power Req. 115V:	5 amp	10 amp	10 amp	10 amp	10 amp
Table Thickness:	14 mm	22 mm	25 mm	25 mm	25 mm
Table Diameter:	349 mm	198 mm	622 mm	901 mm	1200 mm
Table Configuration:	3 - Slot	3 & 4 - Slot	3 & 4 - Slot	3 & 4 - Slot	3 & 4 - Slot
Optional Chucks:	WPC-6 & 11	WPC-12 & 16	WPC-12, 16 & 20	WPC-16, 20 & 25	WPC-20 & 25
Optional Grippers:	-	WPG-22	WPG-22 & 26	WPG-22, 26 & 34	WPG-22, 26 & 34
Table Height (Horizontal):	335 mm	641 mm	855 mm	911 mm	1092 mm
Table Center Height (Vertical):	255 mm	539 mm	736 mm	781 mm	927 mm
Through Hole:	28 mm	N/A	N/A	N/A	N/A
Table R.P.M:	0 - 5.5	0.4 - 4	0.2 - 2	0.1 - 1.2	0.1 - 1.2
Rotation Motor H.P:	1/8 H.P.	1/6 H.P.	1/4 H.P.	1 H.P.	2 H.P.
Variable Speed Rotation:	Yes	Yes	Yes	Yes	Yes
Foot Control:	Single	Fwd./Rev.	Fwd./Rev.	Opt.	Opt.
Hand Pendant:	Optional	Optional	Optional	Standard	Standard
Anchor Points:	4	4	6	6	6
Levelling Bolts:	N/A	Included	Included	Included	Included
Unit Width:	317 mm	660 mm	819 mm	914 mm	1200 mm
Unit Length:	533 mm	860 mm	1231 mm	1562 mm	1828 mm
Shipping Weight (Approx.):	52 kgs	264 kgs	546 kgs	746 kgs	1239 kgs



**INDEPENDENT WHOLESALE WELDING SUPPLY**

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