

UNIVERSAL CONVENTIONAL LINERS

Compatible with the best of the best Platform guns and legacy
Q-Gun, S-Gun and T-Gun series MIG Guns



Bernard has changed the liner fitting to a threaded style.

New guns supplied will now have this style of fitting.

The new Universal Conventional Liners are compatible with all legacy Q-Gun, S-Gun and
T-Gun MIG guns, which allows you to simplify and reduce your inventory.

The previous old Bernard Liner and Tregakiss liner locks were merged in the design of the new
Universal Conventional Liner to maximise backwards compatibility.

Made of high carbon music wire for smooth wire feed and long life.

**NEW COLOUR CODED SHRINK WRAP
MAKES IT EASIER TO IDENTIFY LINER
WIRE SIZE**



UNIVERSAL CONVENTIONAL LINERS

Universal Conventional Liner part numbers

Wire Size	Liner Colour	10' (3.05 m)	15' (4.57 m)	25' (7.62 m)
.023" - .030"	Yellow	-	L1A-15	L1A-25
.030" - .035"	Green	-	L2A-15	L2A-25
.035" - .045"	White	L3A-10*	L3A-15*	L3A-25*
.045" - 1/16"	Red	L4A-10**	L4A-15**	L4A-25**
5/64"	Blue	-	L6A-15	L6A-25
3/32"	Grey	-	L7A-15	L7A-25
7/64" - 1/8"	Black	-	L8A-15	L8A-25

* Standard Liner for .035" & .045" Guns

** Standard Liner for 1/16" Guns

Cross Reference Chart

Wire Size	Old Bernard Part Number			Old Tregakiss Part Number			Universal Conventional Liner Part Number		
	10' (3.05 m)	15' (4.57 m)	25' (7.62 m)	10' (3.05 m)	15' (4.57 m)	25' (7.62 m)	10' (3.05 m)	15' (4.57 m)	25' (7.62 m)
.023" - .030"	-	43015	43025	-	415-23-15	-	-	L1A-15	L1A-25
.030" - .035"	-	43015	43025	-	415-30-15	415-30-25	-	L2A-15	L2A-25
.035" - .045"	44110	44115	44125	415-35-10	415-35-15	415-35-25	L3A-10*	L3A-15*	L3A-25*
	43110	43115	43125	-	-	-	L3B-10	L3B-15	L3B-25
.045 - 1/16"	44210	44215	44225	415-116-10	415-116-15	415-116-25	L4A-10**	L4A-15**	L4A-25**
	-	43215	43225	-	-	-	-	L4B-15	L4B-25
5/64"	-	44315	44325	-	415-564-15	415-564-25	-	L6A-15	L6A-25
3/32"	-	45415	45425	-	415-332-15	415-332-25	-	L7A-15	L7A-25
7/64"	-	45615	45625	-	615-18-15	-	-	L8A-15	L8A-25
1/8"	-	46715	46725	-	615-18-15	-	-	L8A-15	L8A-25

* Standard Liner for .035" & .045" Guns

** Standard Liner for 1/16" Guns



UNIVERSAL CONVENTIONAL LINERS

Tregakiss Conventional Liner Part Number

Wire Size	Part Number	Lengths							Description
		5' (1.52 m)	6' (1.82 m)	8' (2.43 m)	10' (3.05 m)	15' (4.57 m)	20' (6.1 m)	25' (7.62 m)	
Conventional Liners for Steel/Stainless Steel wire									
.023"	415-23-xx*					X			High Carbon Steel - Round Wound
.030"	415-30-xx*		X			X		X	High Carbon Steel - Round Wound
.035" - .045"	415-35-xx*		X		X	X		X	High Carbon Steel - Round Wound
.045" - 1/16"	415-116-xx*		X		X	X		X	High Carbon Steel - Round Wound
1/16" - 5/64"	415-564-xx*		X		X	X		X	High Carbon Steel - Round Wound
.078" - 3/32"	415-332-xx*		X			X		X	High Carbon Steel - Round Wound
.078" - 3/32"	415-332-167					X			High Carbon Steel - D Wound
.078" - 3/32"	415-332-267						X		High Carbon Steel - D Wound
Conventional Polymer Liners for Aluminium wire									
.035" - 3/64"	415-45-01		X						Polymer Liner for Aluminium Wire
.035" - 3/64"	415-45-02				X				Polymer Liner for Aluminium Wire
.035" - 3/64"	415-45-03					X			Polymer Liner for Aluminium Wire
.035" - 3/32"	415-45-04							X	Polymer Liner for Aluminium Wire
3/64" - 1/16"	415-116-21		X						Polymer Liner for Aluminium Wire
3/64" - 1/16"	415-116-22				X				Polymer Liner for Aluminium Wire
3/64" - 1/16"	415-116-23					X			Polymer Liner for Aluminium Wire
3/64" - 1/16"	415-116-26							X	Polymer Liner for Aluminium Wire
.030" - 1/16"	415-25								8" Bronze Jump Liner for use with Liner
.030" - 1/16"	415-25-13								13" Bronze Jump Liner for use with Liner
Conventional Steel Wrapped Nylon Liners for Aluminium Wire									
.030" - .035"	415-35-05		X						Steel Wrapped Nylon Liners
.035" - .045"	415-35-2					X			Steel Wrapped Nylon Liners
.045" - 1/16"	415-116-05	X							Steel Wrapped Nylon Liners
.045" - 1/16"	415-116-2					X			Steel Wrapped Nylon Liners
Conventional Specialty Plated Liners for Stainless Steel Wire									
.035" - .045"	415-35-082			X					Galvanized Steel Extended Life - D Wound
.035" - .045"	415-35-152					X			Galvanized Steel Extended Life - D Wound
.035" - .045"	415-35-252							X	Galvanized Steel Extended Life - D Wound
Jump Liners for Wire Brake									
.035" - .045"	495-18-35								26" Jump Liner for Wire Brake
.052" - 1/16"	495-18-116								26" Jump Liner for Wire Brake

* Replace xx with liner length based on availability according to the chart (example: To order 6' liner for .030" wire, the part number would be 415-30-6, and to order a 10' liner for .030" wire, the part number would be 415-30-10).



INDEPENDENT WHOLESALE WELDING SUPPLY

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