

PRESTOTIG 220 FORCE

Portable TIG DC Welding Installations

**2
YEAR
WARRANTY***



HIGH QUALITY WELDING
RESULTS ON CARBON
AND STAINLESS STEEL

- TIG DC or MMA mode
- Modular technology to improve reliability.
- Built in Power Factor Control device to improve efficiency and reduce electrical consumption.
- Improved compatibility with generators (+/-20% input voltage variations).
- Works with extra long primary cables (70 m with 2.5 mm² section).
- HF & PAC arc striking
- Tig Lift
- Remote control & foot pedal options
- Able to use with cooling system FREEZTIG.
- W000382578P includes: 220 Force Machine, TM26F 4m Torch, Regulator and Parts Kit.
- W000382578P8 includes: 220 Force Machine, TM26F 8m Torch, Regulator and Parts Kit.

Technical Characteristics		MMA	TIG
Single-phase input voltage		230V +/- 20% 50/60 Hz	
Effective input current		16 amps	12 amps
Open circuit voltage		50 V	
Welding current range		5 - 180 amps	5 - 220 amps
Duty cycle at 40°C	30%	-	-
	35%	-	220 amps
	40%	180 amps	-
	60%	150 amps	180 amps
	100%	130 amps	150 amps
Connector size		13 mm	
Protection index		IP 23 S	
Weight		9.5 kg	
Dimensions		205 x 345 x 460 mm	
European standards		EN60974.1 EN60974.10 EN61000-3-2/12	
Delivered equipped with		Primary cable, user manual, safety instructions, gas hose, earth cable with clamp (3m)	

Part Number	Description
W000382578	Prestotig 220 Force Machine only
W000382578P	Prestotig Machine, TM26F 4m Torch, Reg and Parts Kit
W000382578P8	Prestotig Machine, TM26F 8m Torch, Reg and Parts Kit