

# PORTABLE CHAMFERING MACHINE

- Portable Chamfering Machine.
- Steel plate chamfering-corner cut out for welding preparation.
- Convenient one touch adjustment of chamfering depth.
- Fine adjusting of chamfering depth (up to 0.16 mm).
- Improved cutter ensuring easy change of insert tips.
- Milling type cutter uses carbide insert tips.
- No vibration & smooth chamfered surface.
- Usable with pipes of diameters larger than 150 mm.
- Optional speed controller and inserts for chamfering stainless steel.
- Bottom-up device plate thickness range: 20 - 30 mm.
- CE Approved

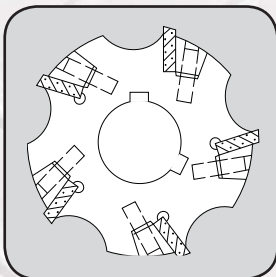


Speed Controller  
Protecting the inserts from wearing rate by educing RPM when chamfering stainless steel.  
Part No. AHASCSS

Chamfer Mill	Model No. AHA1000	Model No. AHA2100
Work piece Thickness (MIN)	3 mm	3 mm
Chamfering Width (MIN)	0	0
Chamfering Width (MAX) (B)	10 mm	21 mm
Chamfering Thickness (45°) (MAX) (A)	7 mm	15 mm
Adjustable Operation Angle	15° - 45°	15° - 45°
V-block Length	224 mm	224 mm
Number of Inserts	5	10
Weight	10.4 kgs	10.6 kgs
Motor (Single Phase)	230 V 50/60 Hz 2400 W	



Bottom up Device  
For X-welding, chamfers bottom of the steel plate without turning over.  
Part No. AHABUD



Convenient  
Replacing Insert Tips  
Part No. AHAPC3500 (mildsteel)  
Part No. AHAPC9530 (stainless steel)



One-Touch Adjustment  
Chamfering Depth



Roller Plate  
(Option)  
Part No. AHARP