

# TIGMASTER®

## CHAMPAGNE NOZZLE II

### Super Size Nozzle Champagne Nozzle Kits



It can be used for exotic metals such as titanium, monel, inconel, hastelloy, waspaloy and other high temperature metals. Use it for stainless steels or any other metal requiring a complete protective umbrella for shielding gas for superior weld quality and reduced oxidation and discolouration.

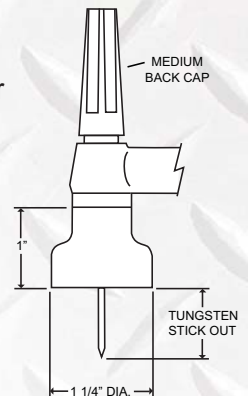
An additional benefit is the ability for greater electrode stick-out for better visibility of the weld puddle.

The Champagne nozzle is made from a high heat resistive non-conductive ceramic and fits standard hand held torch models WT-9, 20, 24, 25, Speedway® SW-320 and machine torch models WT-22, 23. It requires no special parts or conversion kits and mounts directly on the standard gas lens collet body used with these torch models.

The new Screen Pack filter assembly uses a stainless steel electrode guide to centre the electrode, bundle and protect the fine filter screens from overheating providing longer life and ease of replacement.

These champagne nozzles can be ordered for 1/16, 3/32 or 1/8 inch diameter electrodes as individual nozzle assemblies or in convenient kits which includes the champagne nozzle assembly, gas lens collet body, collet and insulating gasket.

\*Note: Many titanium welding applications may require additional trailing shield protection.



### CHAMPAGNE NOZZLE KITS

|  | TORCH SERIES             | DESCRIPTION       | PART NO.  |
|--|--------------------------|-------------------|-----------|
|  | 20                       | Nozzle Kit - 1/16 | 53CNK2-16 |
|  | 22<br>23<br>25<br>SW-320 | Nozzle Kit - 3/32 | 53CNK2-32 |
|  |                          | Nozzle Kit - 1/8  | 53CNK2-18 |

### Champagne Nozzle Kits



INDEPENDENT WHOLESALE WELDING SUPPLY

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