

MIG WIRE

All position, flux-cored (gasless) welding wire, for general purpose MIG welding of mild steel. A versatile quality wire with excellent operator appeal, smooth arc, low spatter and easy to use.

Part No	Description	Package
71T11081	Arcforce 11 Self Shielded	0.8 mm x 1 kg
71T11095	Arcforce 11 Self Shielded	0.9 mm x 5 kgs
71T11125	Arcforce 11 Self Shielded	1.2 mm x 5 kgs
71T111215	Arcforce 11 Self Shielded	1.2 mm x 15 kgs



ER70S6 is a mild steel welding wire that contains higher levels of manganese and silicon to produce high quality welds when used on dirty, oily, or rusty steel. The high silicon content increases the fluidity of the weld pool, and creating a smoother bead appearance.

Part No	Description	Package
70S6061	S6 Solid Wire	0.6 mm x 1 kgs
70S6081	S6 Solid Wire	0.8 mm x 1 kg
70S6085	S6 Solid Wire	0.8 mm x 5 kgs
70S6095	S6 Solid Wire	0.9 mm x 5 kgs
70S6125	S6 Solid Wire	1.2 mm x 5 kgs

ER5356 a good general purpose wire, 5% Magnesium suitable for a wide range of cast and wrought Aluminium alloys with higher shear strength than 4043.

Part No	Description	Package
535695	Aluminium Wire	0.9 mm x 0.5 kg
535692	Aluminium Wire	0.9 mm x 2 kgs
5356122	Aluminium Wire	1.2 mm x 2 kgs

TIG ROD



- 308L 1.6, 2.4, 3.2mm
- 309L 1.6, 2.4, 3.2mm
- 316L 1.6, 2.4, 3.2mm
- 5kg tube and 1kg display pack
- End stamped with AS/AWS "grade"

Part No	Description	Package
316L16	Arcforce 316L	1.6 mm x 5 kgs
316L24	aws: A5.9 ER316L	2.4 mm x 5 kgs
316L32		3.2 mm x 5 kgs
308L16	Arcforce 308L	1.6 mm x 5 kgs
308L24	aws: A5.9 ER308L	2.4 mm x 5 kgs
308L32		3.2 mm x 5 kgs
309L16	Arcforce 309L	1.6 mm x 5 kgs
309L24	aws: A5.9 ER309L	2.4 mm x 5 kgs
309L32		3.2 mm x 5 kgs