More than a Pipe Buggy!

√ Transport 20 ft (6.1 m) pipe lengths up to 1,000 Lb. (450 Kg)

✓ Comes with ratchet hold-down strap and 16" tubed or flat free tires.

✓ Weighs only 70 Lb (31.8 Kg)... can be shipped U.P.S.

Quick handle disconnect for compact storage.

✓ Carries up to 12" diameter pipe.

✓ Ideal job-site material carrier.



Now available with flat free tires!

Great for flanges, fittings and valves





1 use ratchet to secure Cricket to pipe



use handle to flip Cricket & pipe



R reposition handle

Part No.	Description	He	ight	Width Width between Wheels Length		Width		Width between Wheels		Wei	ght
		inch	cm	inch	cm	inch	cm	inch	cm	Lb	Kg
782699	Cricket	21	53	28	71	16	41	28	71	70	33
782685	Cricket with flat free tires	21	53	28	71	16	41	28	71	70	33



A Mobile Conduit & Pipe Storage Rack!

- Double wall square tubing
- Eight bins of storage
- ✓ Arms fold easily with plunger pins
- √ 6" Heavy duty casters standard with each Mac Rack
- ✓ Powder coat finish

Priced for all budgets

Support masts nest into base by pulling plunger pins. Masts fold up in seconds - no loose hardware or tools required.



Base design is compact and allows users to stack Mac Rack and Pipe Mac (see page 30) carts.

SPECIFICATIONS	With C	Casters	Without	Casters
	inch	cm	inch	cm
Height Stowed	17.75	45.0	10.5	26.6
Height Operating	61.5	155.6	53.75	136.5
Length	58.5	148.6	58.5	148.6
Width	33.0	83.8	33.0	83.8
Ground clearance	7.5	19.1	_	-
Weight	145 lb	65.9 kg	117 lb	53.2 kg

Part No.	Description		ight Kg
	Mac Rack complete with two 6" swivel casters and two 6" straight casters	145	65.9



A great transporter of pipe, strut, hanging rod, conduit, etc.

Frasshopper

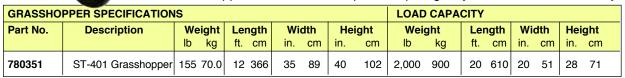
Texas Pipe Dolly

one man to lift 2,000 lb (900 Kg) unassisted!

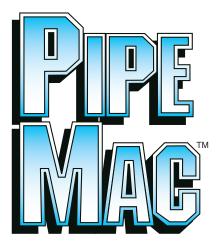
Enables

- - ✓ Special sliding chain block design accommodates long and short loads
 - ✓ Carries up to 20" diameter pipe, tool boxes, fittings and valves

Now shipped on a convenient pallet requiring only 15 minutes for assembly.







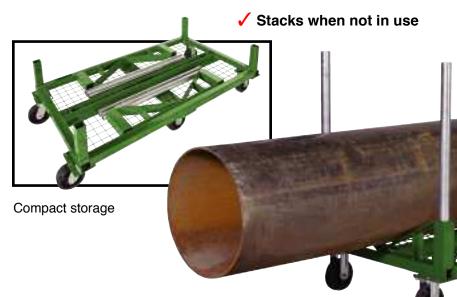
A Mobile Pipe Cart

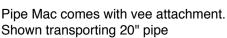
✓ Transports 2,000 lb (900 Kg) of pipe, individually or up to a height of 34" (86 cm)

✓ Six 6" Heavy duty casters

✓ Center-positioned casters makes rolling the Pipe Mac easy and enables quick cart rotation for tight turns

✓ Posts pull out for compact storage







Pipe Mac stacks with other Pipe Macs or with Mac Racks (see page 29).

SPECIFICATIONS	inch	cm
Height (stowed)	19.5	49.5
Height (operating)	44.0	111.7
Length	58.5	148.6
Width	33.0	83.8
Ground clearance	7.5	19.1
Post Height	34.0	86.4
	1	

Vee Attachment included!

Simple but rugged attachment prevents pipe from rolling while the Pipe Mac is in motion.

Easily slips over the four post holders —no tools required!



WELDING **CYLINDER CARTS**

Sumner offers a full range of cylinder carts, shown on pages 31-34. See page 35 for specifications, wheel information is on page 36.



Designed to transport small cylinders up to 8-1/4" (21 cm) diameter. Perfect for moving acetylene "B" tanks or fire extinguishers around job sites. Comes with 8" rubber wheels and safety chain.



cart part number 782385 112-10S Safety Chain Wheels Shown: 779011*



cart part number 782386 112-10P Safety Chain Wheels Shown: 779027*

Heavy Duty, Single Cylinder Cart (Model #112)

Popular cylinder truck can be used for gas cylinders up to 12" (30 cm) in diameter or for hauling boxes on the 7 x 14" (17.8 x 35.6 cm) base plate. Load capacity rated at 500 lb (225 Kg).



cart part number 782375

108-8S Safety Chain

Wheels Shown: 779024*

cart part number 782360 207-8S Safety Chain Wheels Shown: 779029*



cart part number 782359 207-10S Safety Chain Wheels Shown: 779011*

base plate: 7.5 x 15.5" (19.0 x 39.4 cm)

Small-Medium (1991) Range, High **Rail Cylinder** Carts (Models #207 **& #208)**

The small-medium range cylinder carts feature a balanced design for comfortable handling on smooth, level surfaces. Carts come with travs and hose hooks. Handle grips offer better control and stability.



cart part number 782379 208-8S Safety Chain Wheels Shown: 779029*



cart part number 782380 208-10S Safety Chain Wheels Shown: 779011*

base plate: 8.0 x 17.0" (20.3 x 43.2 cm)

See page 36 for wheel information.



Medium Range, High Rail Cylinder Cart (Model #209)

Ideal for handling two tanks (a 244-330 cu ft oxygen and a 145 cu ft acetylene 9-1/4" diameter tank). High rail design contains cylinders while moving about job sites. This cart comes with 9 x 18" (22.9 x 45.7 cm) base plate and a large, open tool tray as standard equipment. Options include safety chain or steel containment bar and a range of wheels.



cart part number 782420 209-10S Safety Chain Wheels Shown: 779011*



cart part number 782422 209-10P Safety Chain Wheels Shown: 779027*



cart part number 782424 209-14S Safety Chain Wheels Shown: 779028*



cart part number 782426 209-16P Safety Chain Wheels Shown: 779107*



cart part number 782421 209-10SB Steel Containment Bar Wheels Shown: 779011*



cart part number 782423 209-10PB Steel Containment Bar Wheels Shown: 779027*



cart part number 782425 209-14SB Steel Containment Bar Wheels Shown: 779028*



cart part number 782427 209-16PB Steel Containment Bar Wheels Shown: 779107*



cart part number 782428 209-16F Safety Chain, & Flat Free Tires Wheels Shown: 779104*





cart part number 782443 209-16PB-LF Lifting Eye**, Firewall*** & **Double Containment** Bars

Wheels Shown: 779107*



cart part number 782444 209-16FB-LF Lifting Eye**, Firewall***, Double Containment Bars & Flat Free Tires Wheels Shown: 779104*



Full Range, High Rail Cylinder Cart (Model #213)

The high rail feature secures tanks on to the cart while moving around job site situations. Full range cart holds one 244–330cu ft (9-1/4") oxygen tank and one 210–420 cu ft (13-1/2") acetylene tank. Equipped with 13 x 25" (33 x 63 cm) base plate and a large, open tool tray standard equipment. Options include safety chain or steel containment bar

and a range of wheels.



cart part number 782480 213-14S Safety Chain Wheels Shown: 779028*



cart part number 782482 213-16P Safety Chain Wheels Shown: 779107*



cart part number 782481 213-14SB Steel Containment Bar Wheels Shown: 779028*



cart part number 782483 213-16PB Steel Containment Bar Wheels Shown: 779107*



cart part number 782484 213-16F Safety Chain & Flat Free Tires Wheels Shown: 779104*



cart part number 782493 213-14SB-L Lifting Eye**, Divider Wall & **Double Containment** Bars Wheels Shown: 779028*



cart part number 782491 213-14SB-LF Lifting Eye**, Firewall*** & **Double Containment** Bars Wheels Shown: 779028*



cart part number 782495 213-16PB-LF Lifting Eye**, Firewall*** & Double Containment Bars

Wheels Shown: 779107*



cart part number 782496 213-16FB-LF Lifting Eye**, Firewall*** **Double Containment** Bars & Flat Free Tires Wheels Shown: 778104*



cart part number 782497 213-25PB-LF Lifting Eye**, Firewall*** & Double Containment Bars

Wheels Shown: 780521*

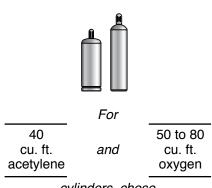
Medium and Full Range Cylinder Cart specifications are on page 35.

- See page 36 for wheel information.
- Lifting eye carts comply with ASME B30.20, AWS D14.1 and AISC codes.
- *** Fire-rated wall complies with OSHA 1926.350 & OSHA 1910.253.

Cylinder-to-Cart Cross Reference



Use this guide to select the Sumner welding cylinder cart that best matches your needs! (Cylinders not sold.)

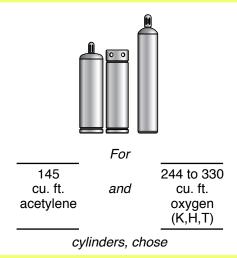


cylinders, chose

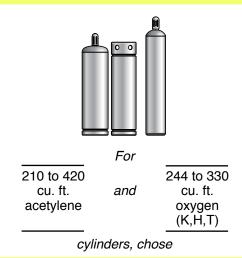
For 75 80 to 150 cu. ft. and cu. ft. acetylene oxygen cylinders, chose

Model #108 or #207 Cylinder Carts (page 31)

Model #112 or #208 Cylinder Carts (page 31)

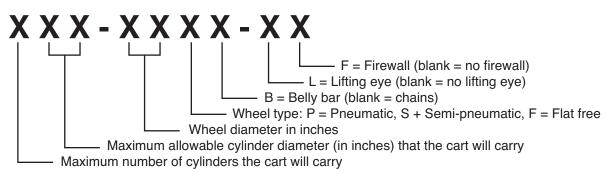


Model #112 or #209 Cylinder Carts (pages 31 and 32)



Model #213 Cylinder Carts (page 33)

How to read Sumner Cylinder Cart product descriptions



EXAMPLE: cart part number 782496, 213-16FB-LF

2 = carries two cylinders

13 = 13 inch maximum cylinder diameter

16 = 16 inch wheel size

F = Flat free tire

B = Belly bar

L = Lifting eye

F = Firewall



Use Cylinder Cart Specifications

Single Cylinder Carts (Models #108 & #112)

Part No.	Description	Dimensions			Weight	
		Height	Depth	Width	Lb	Kg
782375	108-8S Cylinder Cart	40.0" (101.6 cm)	12.3" (31.2 cm)	12.1" (30.7 cm)	12.0	5.5
782385	112-10S Cylinder Cart	49.4" (125.5 cm)	18.0" (45.7 cm)	19.1" (48.6 cm)	36.0	16.4
782386	112-10P Cylinder Cart	49.4" (125.5 cm	18.1" (46.0 cm)	20.8" (52,8 cm)	28.0	12.7

Small Double Cylinder Carts (Models #207 & #208)

Part No.	Description	Dimensions			Weight	
		Height	Depth	Length	Lb	Kg
782360 782359 782379 782380	207-8S Cylinder Cart 207-10S Cylinder Cart 208-8S Cylinder Cart 208-10S Cylinder Cart	41.0" (104.1 cm) 41.0" (104.1 cm) 49.5" (125.7 cm) 49.5" (125.7 cm)	22.8" (57.8 cm) 22.0" (55.9 cm)	13.8" (34.9 cm) 18.3" (46.4 cm)	35.0 35.0 42.0 42.0	15.9 15.9 19.1 19.1

Double Cylinder Carts (Models #209 & #213)

Part No.	Description		Dimensions		Weight	
	•	Height	Depth	Width	Lb	Kg
782420	209-10S Cylinder Cart w/Chain	43.6" (110.7 cm)	16.9" (42.9 cm)	28.0" (71.0 cm)	48.0	21.8
782421	209-10SB Cylinder Cart w/Bar	43.6" (110.7 cm)	16.9" (42.9 cm)	28.0" (71.0 cm)	49.0	23.3
782422	209-10P Cylinder Cart w/Chain	43.6" (110.7 cm)	16.9" (42.9 cm)	29.0" (75.2 cm)	40.0	18.2
782423	209-10PB Cylinder Cart w/Bar	43.6" (110.7 cm)	16.9" (42.9 cm)	29.0" (75.2 cm)	41.0	18.6
782424	209-14S Cylinder Cart w/Chain	43.6" (110.7 cm)	16.9" (42.9 cm)	28.0" (71.0 cm)	47.0	21.4
782425	209-14SB Cylinder Cart w/Bar	43.6" (110.7 cm)	16.9" (42.9 cm)	28.0" (71.0 cm)	48.0	21.8
782426	209-16P Cylinder Cart w/Chain	43.6" (110.7 cm)	18.27" (46.4 cm)	32.5" (82.6 cm)	53.0	24.1
782427	209-16PB Cylinder Cart w/Bar	43.6" (110.7 cm)	18.27" (46.4 cm)	32.5" (82.6 cm)	54.0	24.5
782428	209-16F Cylinder Cart w/Chain	43.6" (110.7 cm)	18.27" (46.4 cm)	32.5" (82.6 cm)	53.0	24.1
782480	213-14S Cylinder Cart w/Chain	44.6" (113.3 cm)	20.3" (51.6 cm)	31.8" (80.8 cm)	53.0	24.0
782481	213-14SB Cylinder Cart w/Bar	44.6" (113.3 cm)	20.3" (51.6 cm)	31.8" (80.8 cm)	55.0	25.0
782482	213-16P Cylinder Cart w/Chain	44.6" (113.3 cm)	22.1" (56.1 cm)	36.5" (92.7 cm)	59.0	26.8
782483	213-16PB Cylinder Cart w/Bar	44.6" (113.3 cm)	22.1" (56.1 cm)	36.5" (92.7 cm)	61.0	27.7
782484	213-16F Cylinder Cart w/Chain	44.6" (113.3 cm)	22.1" (56.1 cm)	36.5" (92.7 cm)	59.0	26.8

Double Cylinder Carts with Lifting Eye and/or Fire Wall (Models #209 & #213)

Part No.	Description	Dimensions				
		Height	Depth	Width	Lb	Kg
782441	209-14SB-L Cylinder Cart w/Divider	66.0" (167.6 cm)	17.0" (43.2 cm)	27.5" (69.9 cm)	69.0	31.3
782443	209-16PB-LF Cylinder Cart w/Firewall	66.0" (167.6 cm)	18.4" (46.7 cm)	32.4" (82.3 cm)	75.5	34.2
782444	209-16FB-LF Cylinder Cart w/Firewall	66.0" (167.6 cm)	18.4" (46.7 cm)	32.4" (82.3 cm)	74.0	33.6
782491	213-14SB-LF Cylinder Cart w/Firewall	66.5" (168.9 cm)	20.5" (52.1 cm)	31.8" (80.8 cm)	100.0	45.5
782493	213-14SB-L Cylinder Cart w/Divider	66.5" (168.9 cm)	20.5" (52.1 cm)	31.8" (80.8 cm)	84.0	38.1
782495	213-16PB-LF Cylinder Cart w/Firewall	66.5" (168.9 cm)	22.1" (56.1 cm)	36.8" (93.5 cm)	109.0	49.4
782496	213-16FB-LF Cylinder Cart w/Firewall	66.5" (168.9 cm)	22.1" (56.1 cm)	36.8" (93.5 cm)	108.0	49.1
782497	213-25PB-LF Cylinder Cart w/Firewall	66.5" (168.9 cm)	27.1" (68.8 cm)	36.8" (93.5 cm)	152.0	69.1

Cylinder Cart Specifications



Welding Cylinder Cart Wheel List

Sumner cylinder carts come equipped with high quality wheels as specified below the photos on pages 31 through 33. The chart below lists wheel specifications and the carts on which they can be used.

Part No.	Diameter	Width	Bore	Bearing	Description	Load Capacity	Fits Sumner Cart(s)
779024	8"	1.75"	1/2"	Powder metal bushing	Semi-pneumatic	80 lb	108, 207, 208
779029	8"	2.00"	1/2"	Powder metal bushing	Semi-pneumatic	800 lb	207, 208
779011	10"	2.75"	5/8"	Bronze bushing	Semi-pneumatic	400 lb	112, 209, 207, 208
779027	10"	3.5"	5/8"	Bronze bushing	Pneumatic	350 lb	112, 209
779028	14"	1.75"	5/8"	Bronze bushing	Semi-pneumatic	150 lb	209, 213
779104	16"	4.8"	1"	Powder metal bushing	Flat free	380 lb	209, 213
779107	16"	4.8"	1"	Powder metal bushing	Pneumatic	380 lb	209, 213
780521	25"	4"	1 1/4"	Bronze bushing	Pneumatic	800 lb	213



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