

SUMNER

PFAST

PIPE FITTING ALIGNMENT SYSTEM TECHNIQUE

Fitting up 1" - 8" flanges, reducers, fittings and pups can entail use of variety of tools, jigs and helpers. Now, one fitter using the new Sumner PFAST has the capability of aligning the most commonly fabricated fit-ups accurately and in amazing time. Depending on the fitter and the difficulty of the fit-up, it is possible to fit and tack 75-90 joints in an 8 hour shift. And, because of the ease of fabrication quality work, there is less rework and scrap. Capable of 136 kg pressure rated flanges and can handle 270kg loads.

With the purchase of each PFAST comes complete with all accessories to perform most fit up applications and a mounted electronic tablet that provides a step-by-step pictorial instruction on how each assembly is set up.

Built for years of use the Sumner PFAST will quickly help fabricators be the production leader in their industry.



Part Number	Description
785450	Sumner Pfast



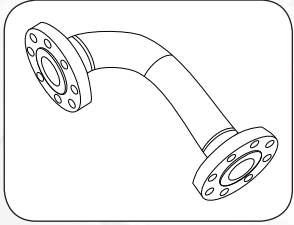
INDEPENDENT WHOLESALE WELDING SUPPLY

Ph: 02 8834 2400 Fax: 02 8834 2498 Email: iwws@iwws.net Website: www.iwws.net

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CONVENIENT E-TABLET INSTRUCTIONS

Each PFAST has an electronic tablet attached to the unit that provides a pictorial, step by step reference to complete 26 fit-ups.



Select Fit-Up



Step 1



Step 2



Step 3

PFAST SPECIFICATIONS:

Min Height: 71-1/4" (181.0cm)	Flange Capacity: 1-8" / DN25 - DN200mm 300 lb pressure rating
Max Height: 80" (203.2cm)	Load capacity: 600 lbs (272.0kg)
Width: 30" (76.2cm)	Carriage Travel: 20-1/4" (51.4cm)
Length: 60" (152.4cm)	Bed Length: 45-1/4" (114.9cm)
Base Weight: 354 lbs (161.0kg)	Height Stowed: 41-1/4" (104.8cm)
Shipping Weight: 425 lbs (193.0kg) (2): 225 lbs (102.2kg)	Handle Cranks 49 / ft per ft/m: 160 / m



Storage Box
779928

PFAST ACCESSORIES:

Bed Table (785580): 12 lbs (5.5kg)	Vee Table (785565): 14 lbs (6.4kg)
Chuck Table (785585): 23 lbs (10.5kg)	Chuck Table (785585): 11 lbs (5.0kg)
Wedge Support (785578): 1 lb (0.5kg)	Side Table (785560): 15 lbs (6.8kg)
Chuck Plate w/Chuck Nuts (785550): 20 lbs (9.1kg)	Storage Box (779928): 87 lbs (39.5kg)

Each PFAST comes complete with the following accessories:



Tablet



Vee Table 785565



Bed Table 785580



Side Table 785560



Chuck Table 785585



Chuck Adaptor Plate 785550



Chuck Nuts 785455



Wedge Support 785578



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